

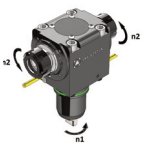
- SC-300
- SC-300 II
- Super NTX
- TMC 200, 300 M
- TW-20 (12 Station turret)
- TW-30 (16 Station turret)
- WT-300

Toolholder Program

N65

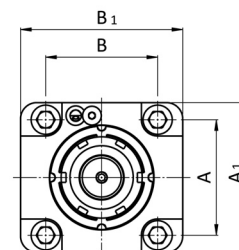
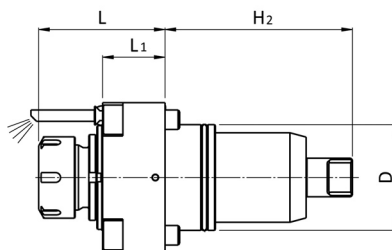


SC-300
 SC-300 II
 Super NTX
 TMC 200, 300 M
 TW-20 (12 Station turret)
 TW-30 (16 Station turret)
 WT-300

N65	Version	Tools Clamping	Center Height	Max. speed	Ratio	External	Internal	Page
	0°	ER32 - DIN6499		6000rpm	i=1:1	RAPPS 32 121UN65	RAPPS 32 131UN65	4
		ER40 - DIN6499		6000rpm	i=1:1	RAPPS 40 121UN65	RAPPS 40 131UN65	
	0°	ER32 - DIN6499		6000rpm	i=1:1	RAPPD 32 121UN65/50	RAPPD 32 131UN65/50	5
	0°	Ø22mm - DIN6358		6000rpm	i=1:1	RAPFS 22 121UN65		6
	90°	ER32 - DIN6499	65mm	6000rpm	i=1:1	RRPPS 32 121UN65	RRPPS 32 131UN65	7
		ER40 - DIN6499	65mm	6000rpm	i=1:1	RRPPS 40 121UN65	RRPPS 40 131UN65	
		ER32 - DIN6499	80mm	6000rpm	i=1:1	RRPPS 32 321UN65	RRPPS 32 331UN65	
	90° Double	ER32 - DIN6499	65mm	6000rpm	i=1:1	RRPPT 32 121UN65		8
		ER40 - DIN6499	65mm	6000rpm	i=1:1	RRPPT 40 121UN65		
	±90°	ER25 - DIN6499	80mm	6000rpm	i=1:1	ROPPS 25 121UN65	ROPPS 25 131UN65	9

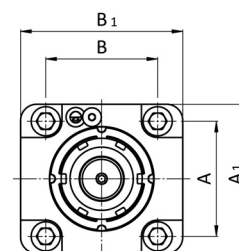
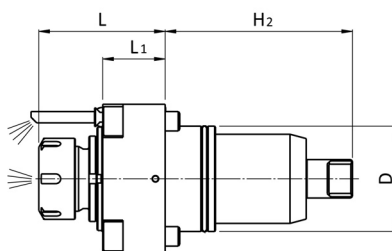
SC-300
SC-300 II
Super NTX
TMC 200, 300 M
TW-20 (12 Station turret)
TW-30 (16 Station turret)
WT-300

N65	Version	Tools Clamping	Center Height	Coolant	ALGRA Part. No.	Page
	O.D. cutting holder	□ 25 mm	H:70 mm	External	E10/US 25 N65X70	10
		□ 1"	H:70 mm	External	E10/US 1" N65X70	
	O.D. double holder	□ 25 mm	H:70 mm	External	E10/UD 25 X65X70	10
		□ 1"	H:70 mm	External	E10/UD 1" N65X70	
	Face and I.D. cutting holder	□ 25 mm	H:85mm	External	E10/UA 25 N65X85	11
		□ 1"	H:85 mm	External	E10/UA 1" N65X85	
	Blade Holder	⌀ 32 mm	H:65mm	External	E10/TT 32 N65X65	11
	Index cutting holder	□ 20 mm	H:65mm	External	E12/IQ 20 N65X65	12
		□ 0.75 mm	H:65mm	External	E12/IQ0.75"N65X65	
	Boring Bar holder	Ø 40 mm	H:90 mm	Internal/External	E10/B 40 N65X90	12
		Ø 50 mm	H:90 mm	Internal/External	E10/B 50 N65X90	
		Ø 1.5"	H:90 mm	Internal/External	E10/B 1.5" N65X90	
		Ø 2"	H:90 mm	Internal/External	E10/B 2"N65X90	
	Boring Bar holder	Ø 25 mm	H:57,5/100	Internal/External	E10/BD 25 N65X57,5/100	13
		Ø 1"	H:57,5/100	Internal/External	E10/BD 1" N65X57,5/100	

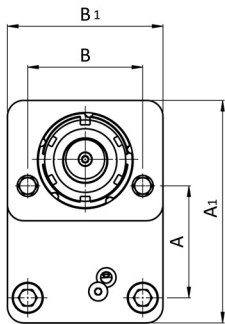
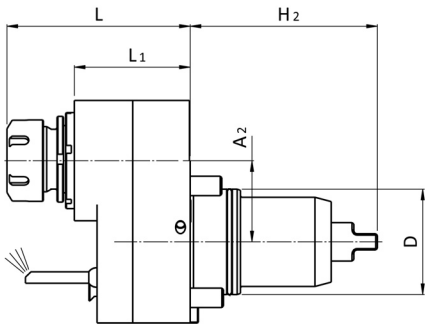


1/N65			Codice code - code - Bestell Nr.	D	ER	H	H1	H2	H3	L (min-max)	L1	L2	A	B	A1	B1	A2	B2	M ₂ Nm	n ₂ min-1	P kW
			RAPPS 32 121UN65	65	32			115,5		74,2÷77,9			71	69	92	100			63	6000	10
			RAPPS 40 121UN65	65	40			116,5		92,7			71	69	102	94			70	8000	11
																					

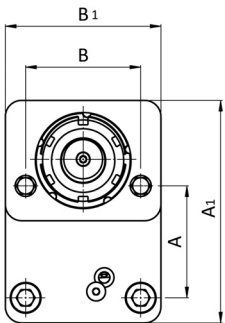
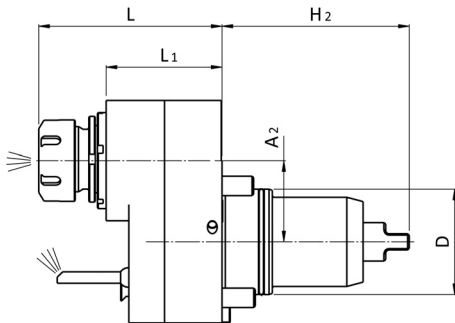
4



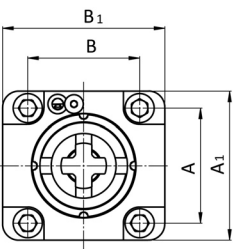
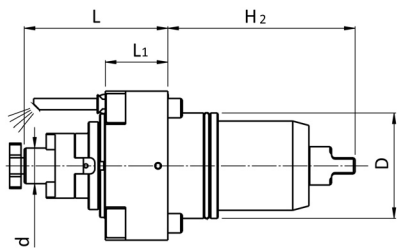
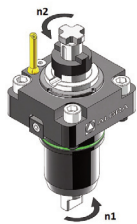
2/N65			Codice code - code - Bestell Nr.	D	ER	H	H1	H2	H3	L (min-max)	L1	L2	A	B	A1	B1	A2	B2	M ₂ Nm	n ₂ min-1	P kW
 0°	 DIN 6499	 +1 (1:1)	RAPPS 32 131UN65	65	32			115,5		74,2÷77,9			71	69	92	100			63	6000	10
			RAPPS 40 131UN65	65	40			116,5		92,7			71	69	102	94			70	8000	11
 INT./EXT.	 100 bar	 Filtration 30µm																			



3/N65			Codice code - code - Bestell Nr.	D	ER	H	H1	H2	H3	L (min-max)	L1	L2	A	B	A1	B1	A2	B2	M ₂ Nm	n ₂ min-1	P kW/
RAPPD 32 121UN65/50			65	32				115,5		113,1	71,5		69	71	137	96	50			63	6000
0°	 DIN 6499	 +1 (1:1)																			
 EXTERNAL																					

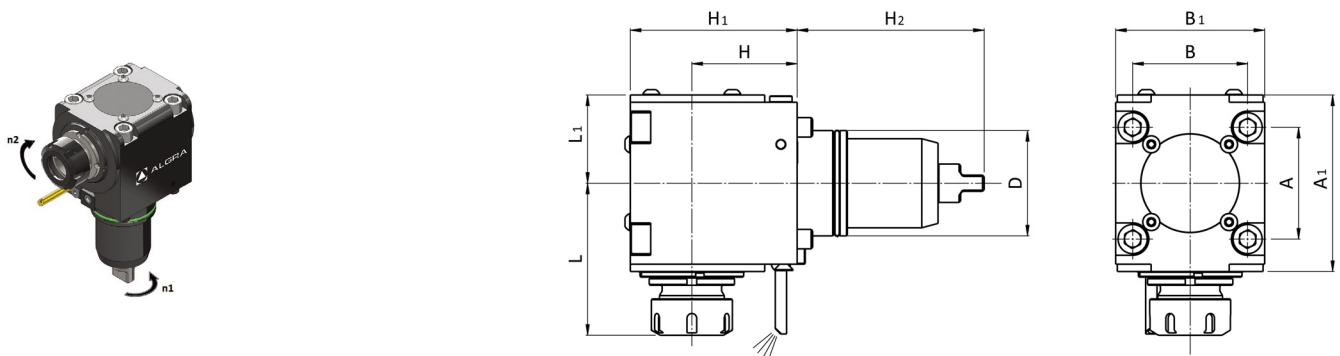


4/N65			Codice code - code - Bestell Nr.	D	ER	H	H1	H2	H3	L (min-max)	L1	L2	A	B	A1	B1	A2	B2	M ₂ Nm	n ₂ min-1	P kW
			RAPPD 32 131UN65/50	65	32			115,5		113,1	71,5		69	71	137	96	50			63	6000
0°	 DIN 6499	 +1 (1:1)																			
 INT./EXT.	 100 bar	 Filtration 30µm																			

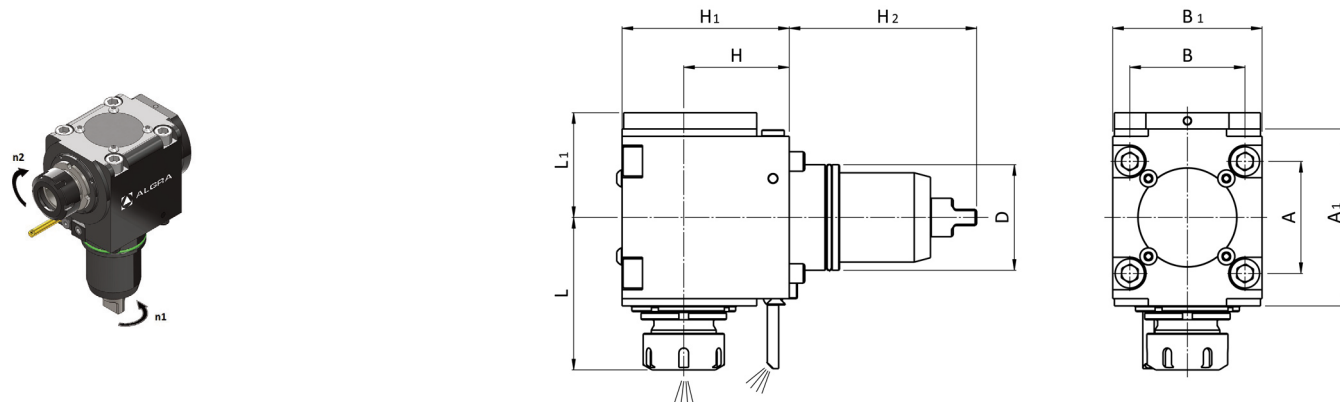


5/N65			Codice code - code - Bestell Nr.		D	ER	d	H1	H2	H3	L (min-max)	L1	L2	A	B	A1	B1	A2	B2	M ₂ Nm	n ₂ min-1	P kW
RAPFS 22 121UN65			65		22		115,5		88,5	38,5		71	69	92	100			60	6000	10		

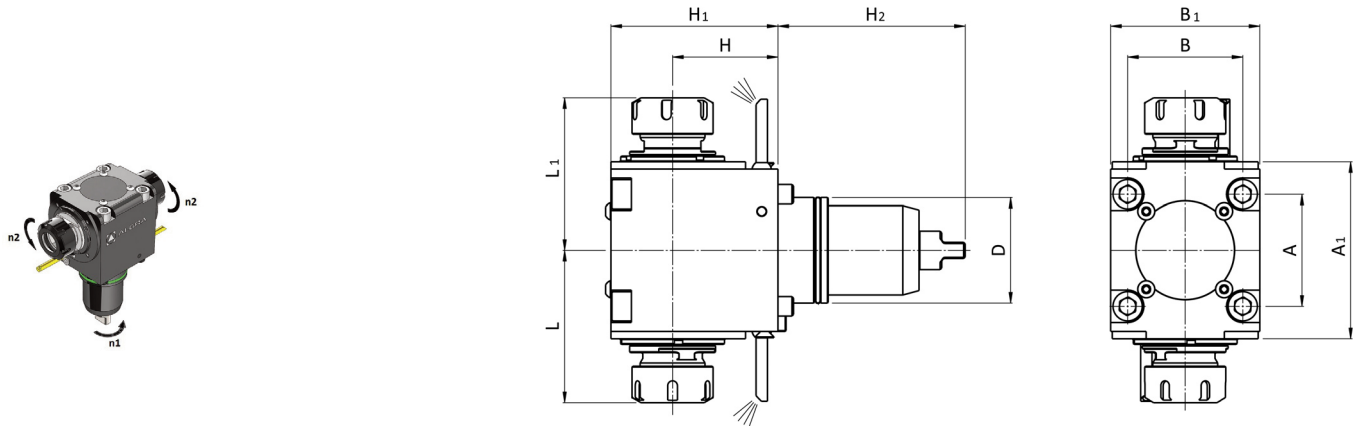
0°	 DIN 6358	 +1 (1:1)
 EXTERNAL		



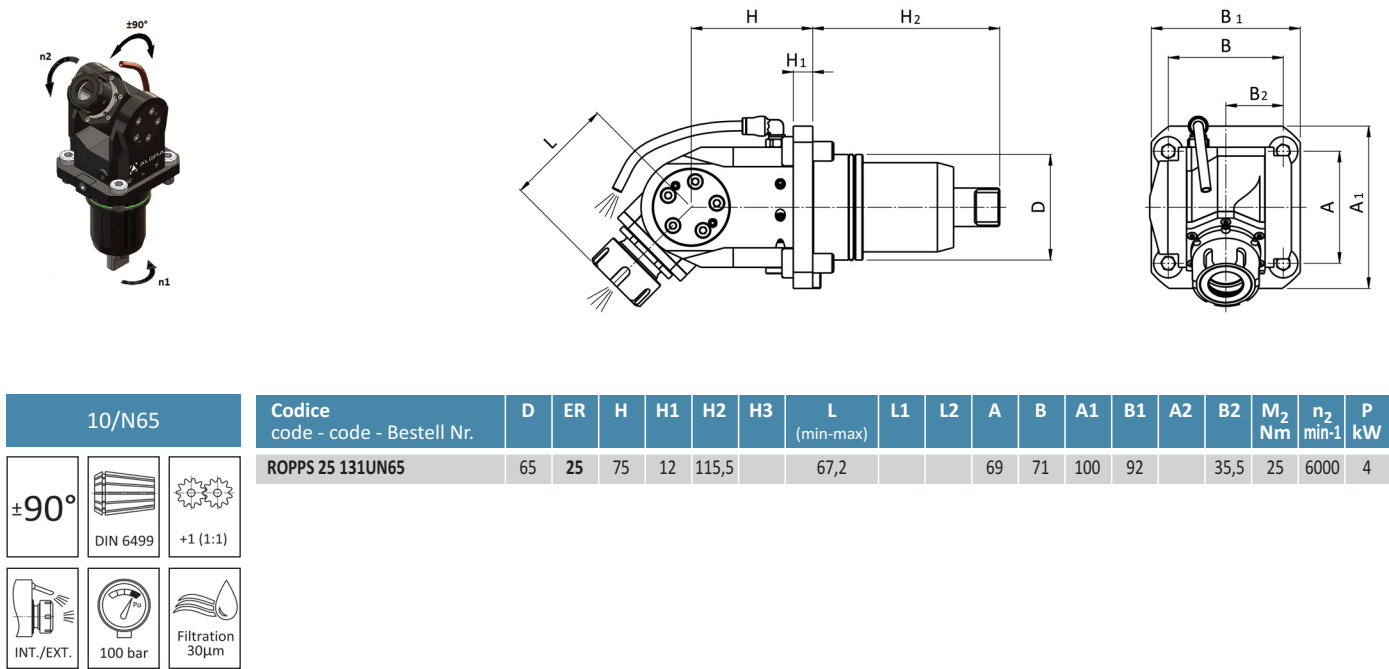
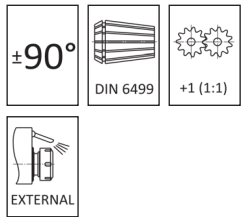
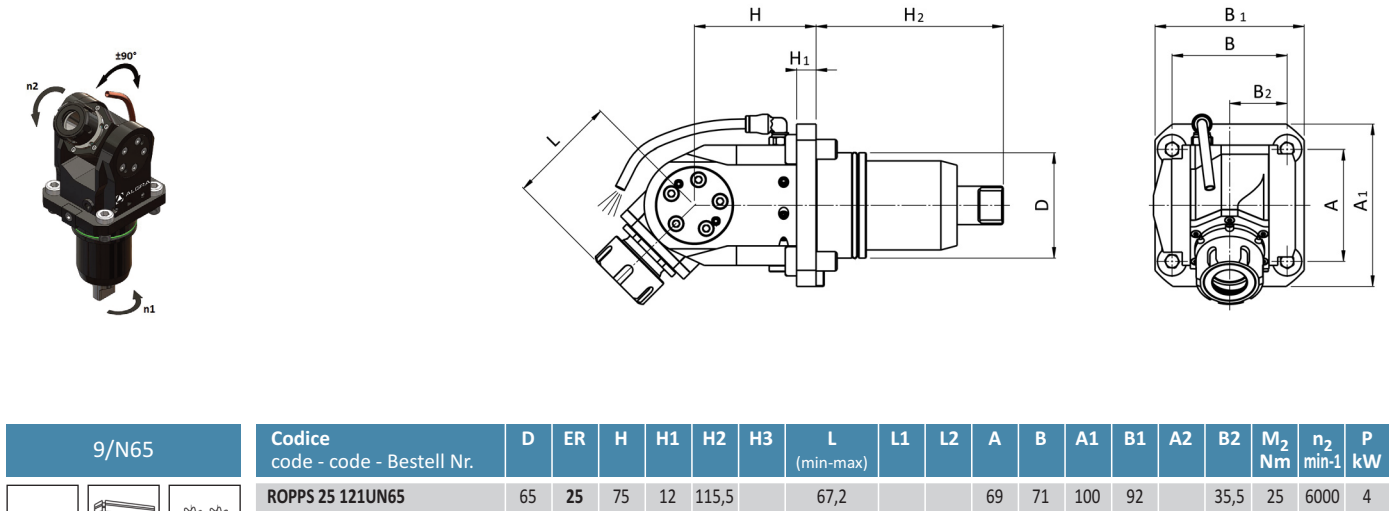
6/N65			Codice code - code - Bestell Nr.	D	ER	H	H1	H2	H3	L (min-max)	L1	L2	A	B	A1	B1	A2	B2	M ₂ Nm	n ₂ min-1	P kW
90°	 DIN 6499	 -1 (1:1)	RRPPS 32 121UN65	65	32	65	103	115,5		90,2÷93,9	54,5		69	71	100	92			63	6000	10
			RRPPS 40 121UN65	65	40	65	107	116,5		100,2	69,5		69	71	100	92			70	6000	11
			RRPPS 32 321UN65	65	32	80	118	115,5		90,2÷93,9	54,5		69	71	100	92			63	6000	10
 EXTERNAL																					

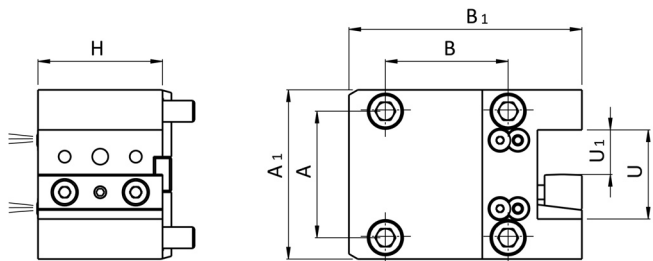
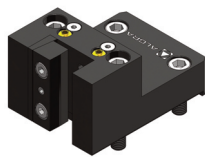


7/N65			Codice code - code - Bestell Nr.	D	ER	H	H1	H2	H3	L (min-max)	L1	L2	A	B	A1	B1	A2	B2	M ₂ Nm	n ₂ min-1	P kW
90°			RRPPS 32 131UN65	65	32	65	103	115,5		90,2÷93,9	64,5		69	71	100	92			63	6000	10
			RRPPS 40 131UN65	65	40	65	107	116,5		100,2	69,5		69	71	100	92			70	6000	11
			RRPPS 32 331UN65	65	32	80	118	115,5		90,2÷93,9	64,5		69	71	100	92			63	6000	10
																					
INT./EXT.	100 bar	Filtration 30µm																			

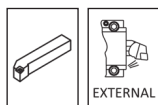


8/N65			Codice code - code - Bestell Nr.		D	ER	H	H1	H2	H3	L (min-max)	L1	A	B	A1	B1	A2	B2	M ₂ Nm	n ₂ min-1	P kW
90°	 DIN 6499	 ±1 (1:1)	RRPPT 32 121UN65		65	32	65	103	116		90,2÷93,9	90,2÷93,9	69	71	100	92			63	6000	10
			RRPPT 40 121UN65		65	40	65	107	116,5		100,2	100,2	69	71	100	92			63	6000	10
 EXTERNAL																					

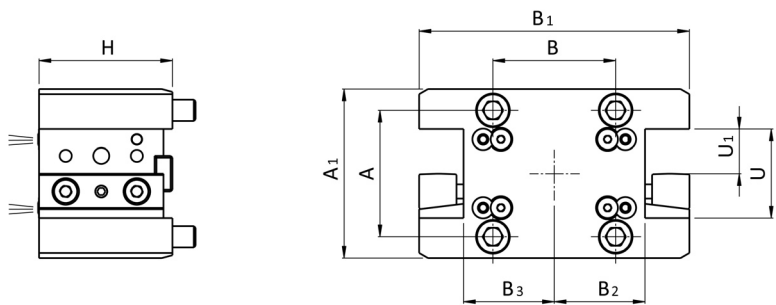




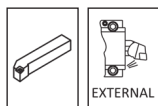
101/N65



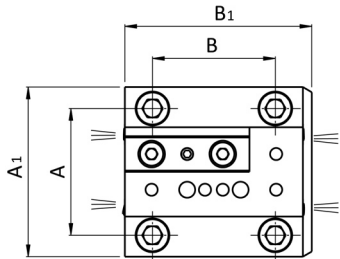
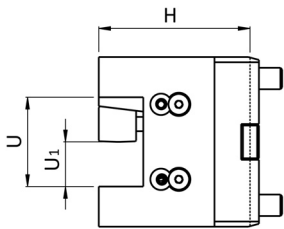
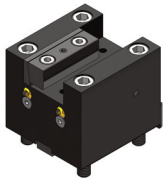
Codice code - code - Bestell Nr.	D	U	U1	U2	H	H1	H2	H3	A	B	A1	B1	A2	B2	B3
E10/US 25 N65X70		50	25		70				71	69	95	131			
E10/US 1" N65X70		2"	1"		70				71	69	95	131			



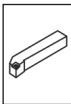
102/N65



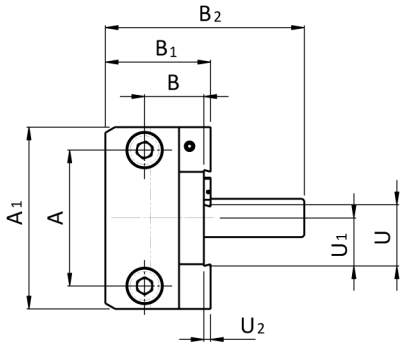
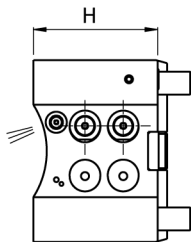
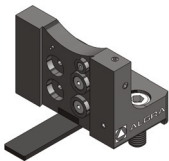
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E10/UD 25 N65X70		50	25		70				71	69	95	152		51	51
E10/UD 1" N65X70		2"	1"		70				71	69	95	152		51	51



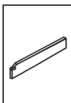
103/N65



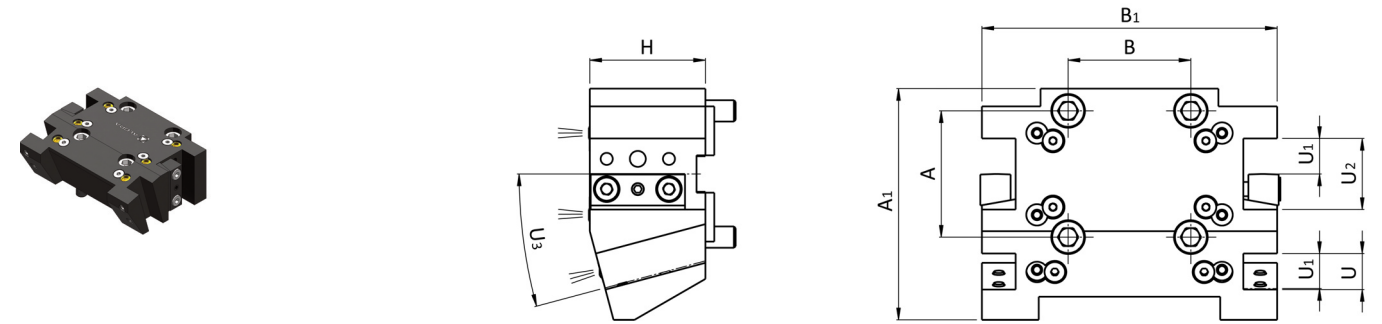
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E10/UA 25 N65X85		50	25		85				71	69	95	105			
E10/UA 1" N65X85		2"	1"		85				71	69	95	105			

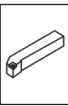


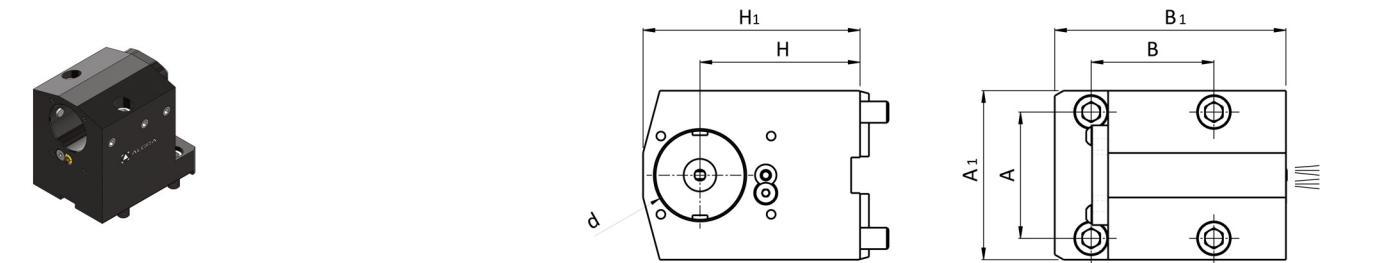
104/N65

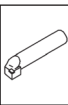


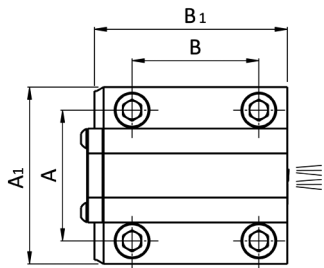
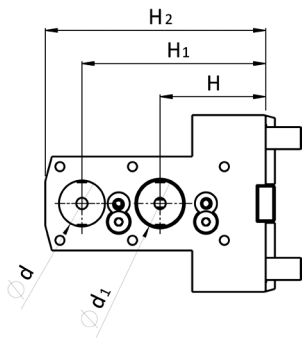
Codice code - code - Bestell Nr.	D	U	U1	U2	H	H1	H2	H3	A	B	A1	B1	A2	B2	B3
E10/TT 32N65X65		32	25	2,36	65				71	31	95	55		104	



105/N65		Codice	D	U	U1	U2	U3	H	H1	H2	H3	A	B	A1	B1	A2	B2	B3
		code - code - Bestell Nr.																
		E12/IQ20N65X65		21	20	40	15°	65				71	69	130	166			
		E12/IQ0.75"N65X65		1.5"	0.75"	40	15°	65				71	69	130	166			



106/N65		Codice	D	U	U1	U2	d	H	H1	H2	H3	A	B	A1	B1	A2	B2	B3
		code - code - Bestell Nr.																
		E10/B 40 N65X90					40	90	122			71	69	95	130			
		E10/B 50 N65X90					50	90	122			71	69	95	130			
		E10/B 1.5"N65X90					1.5"	90	122			71	69	95	130			
		E10/B 2" N65X90					2"	90	122			71	69	95	130			



107/N65		Codice	D	d	d1	d2	H	H1	H2	H3	A	B	A1	B1	A2	B2	B3
		code - code - Bestell Nr.															
	 INT./EXT.	E10/BD25N65X57,5/100			25	25	57,5	100	120		71	69	96	105			
		E10/BD1"N65X57,5/100			1"	1"	57,5	100	120		71	69	96	105			

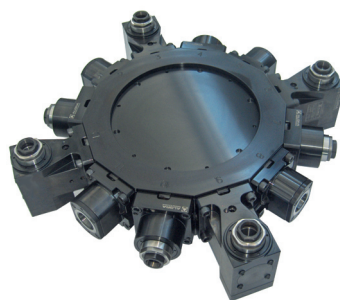
**La produzione:
il lavoro**
Production:
work

La produzione viene sviluppata nella moderna struttura a temperatura controllata di Almenno San Salvatore, mentre negli stabilimenti di Brembilla (I-Bergamo) vengono effettuate le lavorazioni di montaggio ed assemblaggio di gruppi completi. La superficie coperta delle strutture è di mq. 15.000, dei quali mq. 1.000 sono adibiti agli uffici amministrativi, commerciali e tecnici. L'attività produttiva si svolge con l'utilizzo di impianti e macchinari CNC costantemente aggiornati alle nuove tecnologie ed in grado di sviluppare le seguenti lavorazioni:

- Asportazione di truciolo
- Elettroerosione
- Tornitura orizzontale e verticale
- Fresatura universale 5 assi
- Fresatura/tornitura
- Lappatura per fori e piani
- Rettifica in tondo interno ed esterno
- Rettifica in tangenziale oltre al montaggio di gruppi e sottogruppi completi.

The production is developed in the modern, temperature controlled facility in Almenno San Salvatore, with Brembilla factories there are the assembly operations and the assembly of complete groups. The facilities covered area is of 15,000 sqm., 1,000 sqm. of which are used for the administrative commercial and technical offices. The production cycle takes place with the use of CNC fixtures and equipment constantly updated with new technologies and able to develop the following machining:

- Chip machining
- Electroerosion
- Horizontal and vertical turning
- 5-axis universal milling
- Milling/turning
- Lapping for holes and plane surfaces
- Cylindrical internal and external grinding
- Tangential grinding in addition to the assembly of complete groups and subassemblies.



**Certificazioni:
uno standard
qualitativo**
Certification:
a quality
standard

La tecnologia avanzata svolge un ruolo chiave nell'obiettivo di incrementare il proprio valore, quello dei propri prodotti, dei servizi e della capacità del personale, operando nel rispetto delle norme UNI EN ISO 9001:2008 e ISO 14001:2004. L'alto livello di sensibilità verso il rispetto delle regole di sicurezza e dell'ambiente è presente ed immediatamente percepito in tutte le strutture aziendali.

Advanced technology plays a key role aiming to increase its value and the products, services and staff capacity value, operating in compliance with UNI EN ISO 9001:2008 and ISO 14001:2004. The high level of sensitivity towards the observance of safety rules and the environment is present and perceived immediately in all facilities.



UNI EN ISO 9001:2008 - Cert. n° 0141



UNI EN ISO 14001:2004 - Cert. n° 0270A

Distributors - Precision mechanics | Algra:



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